

For cast iron

PRODUCT

AWS

JIS

KS

COVERED ARC

WELDING ELECTRODES

APPLICATION

KL-100

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DFCCI

DFCCI

Graphite

type

For repairing of all kinds of cast iron product cavity filling.

KCF-50

(ESt)

(DFCFe)

(DFCFe)

Graphite

type

For repairing of various kinds of cast iron products.

KFN-50

ENiFe-CI

DFCNiFe

DFCNiFe

Graphite

type

Joining of spheroidal graphite cast iron. Repairing of cast iron products such as cylinder covers, motor beds, casings and gears.

KSN-100

ENi-CI

DFCNi

DFCNi

Graphite

type

Repairing and joining of various kinds of cast iron products such as cylinder covers, motor beds, casings and gears.
Repairing of meehanite cast iron, alloy cast iron and malleable cast iron.